

Fill Formulati n

Main Batch

Add the CCT to the container
↓
Begin mixing under yellow lights and nitrogen overlay
↓
Add BHA and dissolve
↓
Add tazarotene active ingredient and dissolve
↓
Add SMO and P-80
↓
Final mix

Provide gel capsule

Encapsulation

Encapsulation Machine

↓
Soft gelatin capsules

↓
Dry capsules

↓
Inspect, polish and grade capsules

↓
Package capsules into polyethylene bags

↓
Bagged capsules into bulk shipping cartons

↓
Capsules transferred to container-closure system

In-Process Tests

→ Fill Weight Check
→ Shell Weight Check
→ Seal Check

→ Capsule Hardness

FIGURE 1